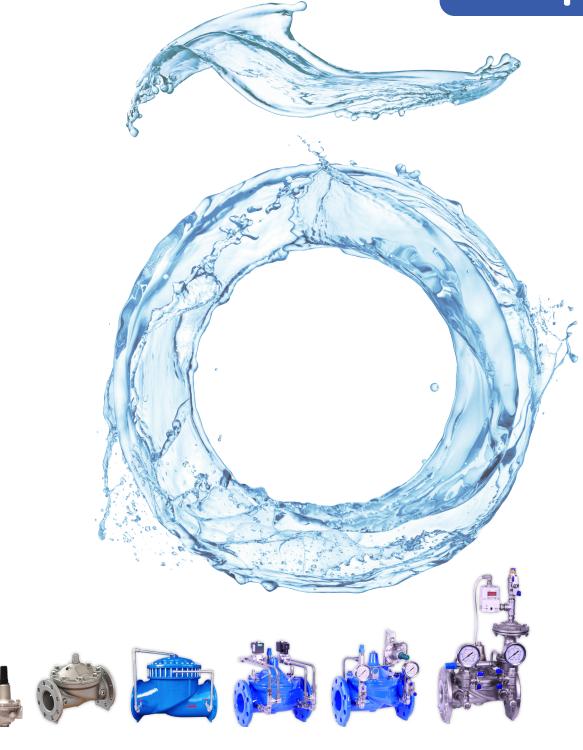


**Specialist in industrial valves** 

### **Automatic Control Valve**

### Neptune



### **Presentation**









### **Advantages**

- 1. Two designs of body
  - Full bore (FB)
    - Large flow capacity
    - Low head loss
    - · Seal at Zero flow rate
  - Reduce bore (RB)
    - Lower flow capacity, suitable for building services and pressure reduction
    - Cavitation resistance
    - · Seal at Zero flow rate
- 2. Large choices of valve body material: SS304, SS316, SS316L, Duplex, Carbon steel, Bronze, Aluminium
- 3. Large choices of pilot material: SS304, SS316, SS316L, Brass, Bronze
- 4. Stainless steel 304 or 316 pilot circuit and valves.
- 5. Robust design: seat in stainless steel.
- 6. High flow capacity thanks to larger diameter of seat.
- 7. Stable working even if the flow is close to Zero.
- 8. High performance and strength Nylon enforced diaphragm.
- 9. Personalized product: functions, color...
- 10. Easy operation and maintenance: without disassembly from the pipeline

### **Specifications**

### Design and technical data

DN mm DN 40 - DN1600

DN inch 1"½ - 64"

Temperature Water: 0°C - 70°C

Fuel: -40°C - 70°C

Type of connection

Threaded and flanged

Application • Pressure, Flow, Level control, Smart

control in municipality: Water, pumping station, building, fire protection, irrigation,

water treatment

Fuel

Sea water

Clear water

Pressure range • ISO PN10/ PN16/PN25

• ANSI Class 125/150/300

• JIS 10K/16K

KS Table D/E,

KS4087 PN16

Flange standard • EN 1092-2

• ISO 7005-2

ANSI or JIS

KS2129 or KS4087

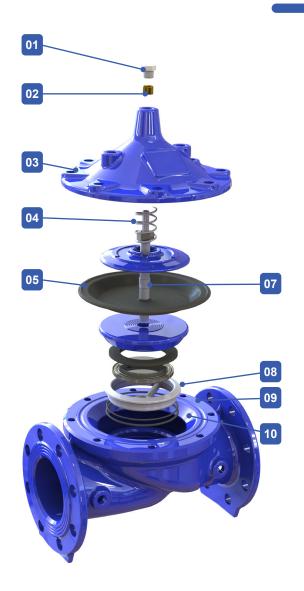
Design standard EN 1074-5

Test standard ISO 5208 and EN12266-1\*

<sup>\*</sup> Resistance and tightness of the body (1.5 x allowable operating pressure), Tightness of the seat, (1.1 x allowable operating pressure)



### **Main valve**



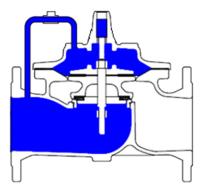


### Structure for main valve

- 1. Position indicator: stainless steel 304 (316 in option)
- 2. Bush: bronze
- 3. Bonnet pagoda shape for highest mechanical resistance
- 4. Spring: stainless steel 304 and best working zone under 20 % and 80 % compression (316 in option)
- Diaphragm: bowl shape, integrated sealing rings for both bonnet and shaft
- Counter seat different design against cavitation and small valve opening
- 7. Shaft: bigger diameter for highest mechanical resistance
- 8. Counter seat: no shaking even for small opening
- 9. Seat: Full bore as DN+2mm DN40 DN300)
- No rust water between the seat ring and body because of the double O-ring

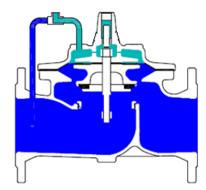


### **Working principle**



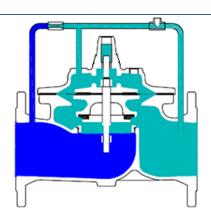
**Tight Closing Operation:** 

When pressure from the inlet pressure is applied to the cover chamber, the valve closes driptight.



**Full Open Operation:** 

When pressure in the cover chamber is relieved to a lower pressure or to atmosphere, the pressure inlet opens the valve.

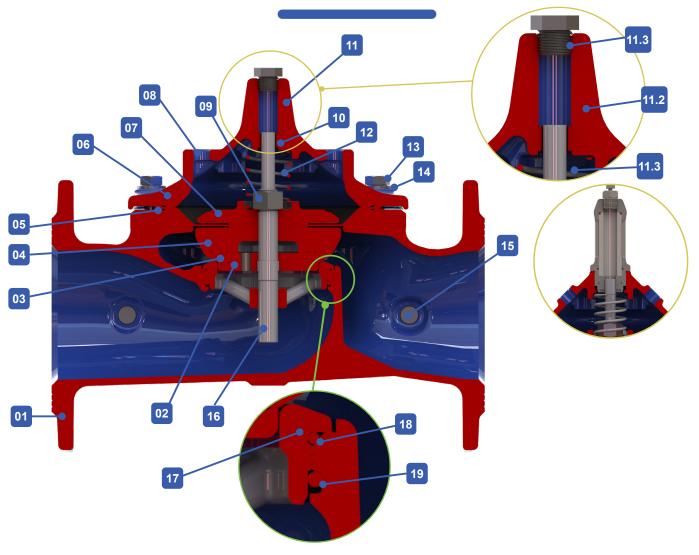


### **Modulation Control:**

The valve is pressure operating balanced.

The controls will allow the valve to automatically compensate for pressure changes.

### **Part list**



Item	Part name	No.	Materials	Norme		
01	Body	1	Ductile iron GLS-500-7	Option*	NF EN 1563	
02	Seal guide	1	Stainless steel 316/1.4401		NF EN 10088	
03	Seal	1	EPDM			
04	Seal retainer	1	Stainless steel 316 DN50-150 DN 200-DN1600: DI+ epoxy coating			
05	Diaphram	1	EPDM			
06	Valve bonnet	1	Ductile iron GLS-500-7	Option*	NF EN 1563	
07	Diaphram plate	1	Stainless steel 316 DN50-150 DN200-DN1600: DI+ epoxy coating			
08	Plug	1	Stainless steel/1.4310		NF EN 10088	
09	Stem nut	1	Stainless steel/1.4310		NF EN 10088	
10	O-ring	1	EPDM			
11	Сар	1	Composite			
11.1	Guide brushing	1	Bronze CuSn5Zn5Pb5-C		EN 1503-4	
11.2	Сар	1	Stainless steel/CF8		EN 10213-4	
11.3	ARV	1	Stainless steel 316/1.4401	Option**	NF EN 10088	
12	Spring	1	Stainless steel 316/1.4401	Option**	NF EN 10088	
13	Bolt	1	Stainless steel 316/1.4401	Option**	NF EN 10088	
14	Washer	1	Stainless steel 316/1.4401	Option**	NF EN 10088	
15	Plug	1	Stainless steel 316/1.4401	Option**	NF EN 10088	
16	Stem	1	Stainless steel 420			
17	Seat	1	Stainless steel/CF8		EN 10213-4	
18	O-ring NBR	1	EPDM			
19	O-ring NBR	1	EPDM			

### \* Option body and bonnet:

- Stainless steel 304
- Stainless steel 316
- Stainless steel 316L
- Duplex
- Carbon Steel: DN40 DN400
- Bronze: DN40 DN400
- Aluminium (AL): DN40 DN20

### \*\* Option internal mobile parts:

- Stainless steel 304Stainless steel 316
- DUPLEX

### Type of main valve body



Main valve with plug: Ductile iron body, PN16, PN25 flange



Main valve with position indicator: Ductile iron body, PN16, PN25 flange



Main valve threaded connection:

Ductile iron body



Main vilve with plug: Stainless steel 304/316, PN16,PN25 flange



Main valve with position indicator: Stainless steel 304/316, PN16, PN25 flange







### **Pilot circuit:**

SS304 fittings, SS316 fittings, pilot, SS316, SS316L





Pilot circuit with speed controller: SS304 fittings, SS316 fittings, pilot

### **Anti-cavitation option**

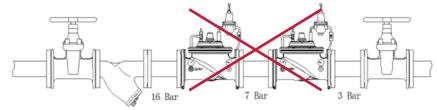


#### **Anti-cavitation cage:**

Optimized design of anti cavitation case assure execution for low flow and cavitation prevention, to avoid 2 stages reductions.

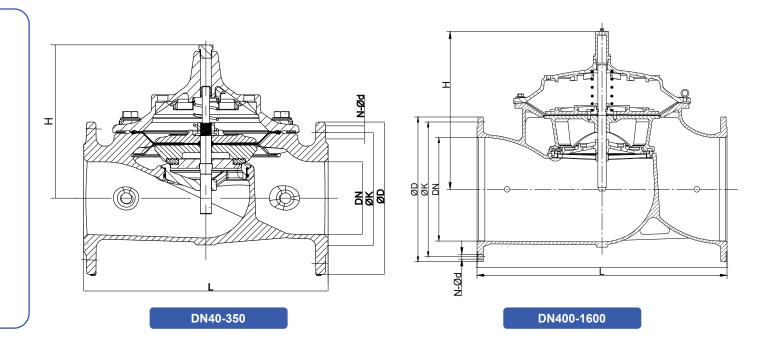
### **Applications:**

- · Low flow installation
- Noise reduction
- Reservoir filling
- Avoid cavitation



2 pressure reducing valves = 1 pressure reducing valve with anti-cavitation cage.

### **Overall dimension**



Main valve - Full Bore (FB) - Reduce Bore (RB)

	Н		Soot/DN			ØD			O.K.			N-Ød		
DN	П		Seat/DN	L	טש		ØK			พ-ฆน				
	FB	RB	FB	RB	mm	PN10	PN16	PN25	PN10	PN16	PN25	PN10	PN16	PN25
40	150	-	42	-	230	150	150	150	110	110	110	Ø4-19	Ø4-19	Ø4-19
50	170	150	52	42	230	165	165	165	125	125	125	Ø4-19	Ø4-19	Ø4-19
65	185	170	67	52	290	185	185	185	145	145	145	Ø4-19	Ø4-19	Ø8-19
80	220	185	82	67	310	200	200	200	160	160	160	Ø8-19	Ø8-19	Ø8-19
100	230	220	102	82	350	220	220	235	180	180	190	Ø8-19	Ø8-19	8-Ø23
125	-	(230)	-	102	400	250	250	270	210	210	220	Ø8-19	Ø8-19	8-Ø28
150	300	230	152	102	480	285	285	300	240	240	250	Ø8-23	Ø8-23	8-Ø28
200	405	300	202	152	600	340	340	360	295	295	310	8-Ø23	12-Ø23	12-Ø28
250	530	405	252	202	730	395	405	425	350	355	370	12-Ø23	12-Ø28	12-Ø31
300	510	460	302	252	850	445	460	485	400	410	430	12-Ø23	12-Ø28	16-Ø31
350	560	510	352	302	980	505	520	555	460	470	490	16-Ø23	16-Ø28	16-Ø34
400	670	580	400	300	1100	580	580	620	515	525	550	16-Ø28	16-Ø31	16-Ø37
450	-	670	-	400	1200	640	640	670	565	585	600	20-Ø28	20-Ø31	20-Ø37
500	790	670	500	400	1250	715	715	730	620	650	660	20-Ø28	20-Ø34	20-Ø37
600	930	790	600	500	1450	780	840	845	725	770	770	20-Ø31	20-Ø37	20-Ø40
700	1000	930	700	600	1650	910	910	-	840	840	-	24-Ø31	24-Ø37	-
800	1170	930	800	600	1850	1025	1025	-	950	950	-	24-Ø34	24-Ø41	-
900	-	1170	-	800	1850	1115	1125	-	1050	1050	-	28-Ø34	28-Ø41	-
1000	1460	-	1000	-	2250	1230	1255	-	1160	1170	-	28-Ø37	28-Ø44	-
1200	1750	1460	1200	1000	2450	1455	1485	-	1380	1390	-	32-Ø40	32-Ø49	-
1400	-	1750	-	1200	2650	1685	1685	-	1590	1590	-	36-Ø43	36-Ø49	-
1600	-	1750	-	1200	2850	1930	1930	-	1820	1820	-	40-Ø49	32-Ø56	-

### Head loss for fully open main valve

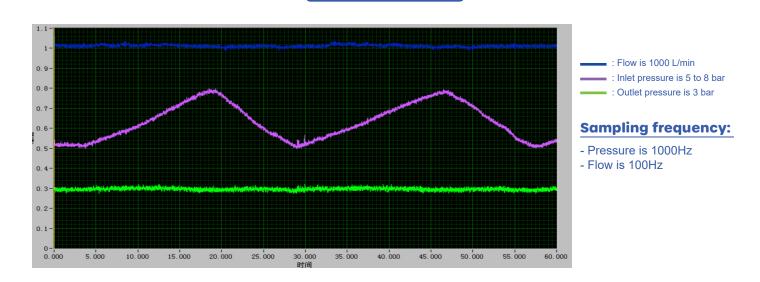


### **How to use (Cross dot method)**

- Step 1: Draw the abscissa vertical straight line with the pipeline flow and the intersection of the straight line with DN.
- Step 2: Draw a horizontal straight line to the left according to the intersection and find the intersection with the ordinate.

  The position of the intersection is the head loss when the valve is fully open.

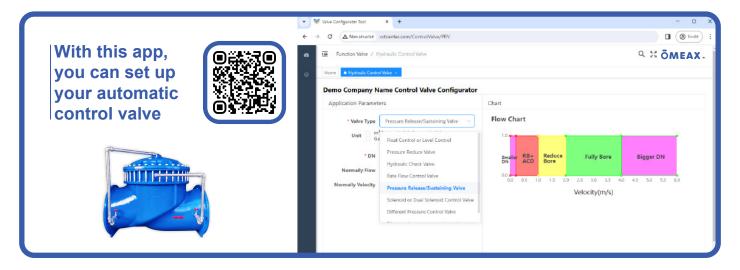
### **Performance Test**



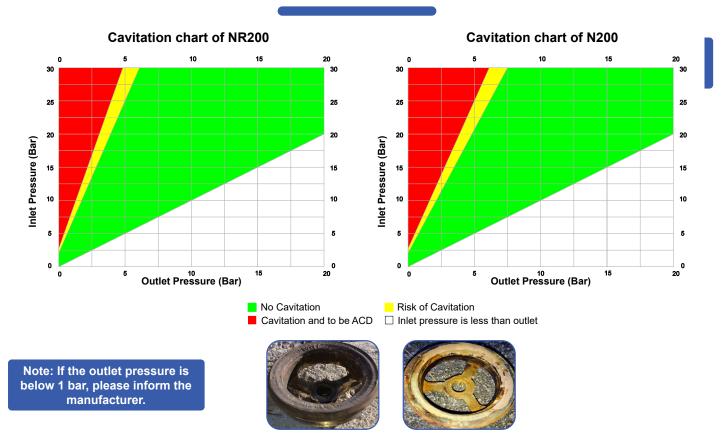
#### **Commentary**

- 1. Between 4s to 19s or 29s to 47s, inlet pressure increase from 5 bar to 8 bar, outlet pressure stay between 2.9 bar and 3.1 bar.
- 2. Between 19s to 29s or 47s to 58s, inlet pressure decrease from 8 bar to 5 bar, outlet pressure stay between 2.9 bar and 3.1 bar.

### **Online sizing**



### **Cavitation Zone**



#### **Cavitation**

The cavitation phenomenon has a significant effect on control valve and system performance. Cavitation may damage the valve and piping by the affects

Of erosion and vibration. Cavitation also generates noise and may limit and ultimateffectske the flow.

As the pressure differential across the valve increases, the static pressure of the flow passing through the throttling area of the valve drops sharply.

When the fluid's static pressure reaches liquid vapor pressure, vapor cavities (bubbles) form and grow until they violently implode by the recovered pressure downstream to the valve seat.

The implosion of these cavities generates high-pressure surges, micro jets and intensive heat, which erode valve components and downstream piping. In its final stage, cavitation flashes and chokes the flow.

### **Most common associated functions**

	One function	Two functions	Three or more functions				
		Neptune pressure reducing valves - return function					
		Neptune pressure reduce valve with small flow by pass					
		Neptune pressure reducing valves - solenoid-operated closing	Neptune pressure sustaining/reducing valves - electric remote				
	Neptune pressure reducing valves	Neptune two-stage pressure reducing valves with solenoid selection					
Pressure		Neptune pressure reducing valves non-return function	Neptune pressure reducing valves - flow limiting - non-return function				
		Neptune slow filling pressure reducing valves	Neptune slow filling pressure sustaining/reducing valves				
	Neptune pressure	Neptune pressure	Neptune pressure sustaining/reducing valves - flow limiting				
	relief/sustaining valve	sustaining/reducing valves	Neptune pressure sustaining/reducing valves - electric remote				
	Neptune pressure differential valves						
		Neptune altitude flow limiting valves	Neptune altitude flow limiting valves - motorised - solenoid - operated closing				
	Neptune altitude valves	Neptune altitude pressure sustaining valves					
		Neptune altitude valves - electric remote control					
Level		Neptune float valves - pressure sustaining	Neptune float valves - pressure sustaining/relief				
	Neptune float valves	Neptune float valves - pressure relief	Tropiano noat vartos - prossure sustammyrener				
		Neptune float valves - flow limiting					
	Neptune float valves						
	Neptune proportional float valves						
		Neptune flow limiting valves - pressure reducing	Neptune flow limiting valves - solenoid-controlled closing - pressure relief				
	Neptune flow limiting valves	Neptune flow limiting valves - pressure sustaining					
Flow	,	Neptune two-stage flow limiting valves with solenoid selection					
	Neptune overspeed valves	Neptune overspeed - pressure reducing valves					
	Neptune overspeed valves	Neptune overspeed - non-return function valves					
	Neptune non-return valve with slow opening valves						
	Neptune differential for booster pump valves						
Pumping	Neptune pump control valves	Neptune pump control pressure sustaining valves	Neptune pump control valves - two-step opening/closing - pressure sustaining				
station		Neptune pump control pressure reducing valves					
	Neptune Surge anticipating valves						
	Neptune pressure relief and air entry/exhaust valves						

### Pressure control series Pressure reducing series

### N: Full Bore - NR: Reduce Bore

#### N200/NR200 - Pressure reducing valve FB/RB



#### Pipeline systems need to provide a stable pressure to users.

Pressure reducing valve automatically reduces a higher of inlet pressure to a stable lower outlet pressure, regardless of changing flow rate and/or varying inlet pressure.

Static pressure reducing: Even the flow is Zero and no user is using.

Less than 10% for one year acc. UL static test.

Regulation accuracy: ± 5 %.

Inlet pressure need be 1.5 bar higher than outlet.

### N20B/NR20B - Pressure reduce valve with small flow by pass



Add the by pass pressure reduce pipe line with the main pressure reduce

In the middle night or the ender user just need very small flow, the main valve is close, only the by pass pressure reduce pipeline is opening to control the stable outlet pressure.

### N20D/NR20D - Dual stage pressure reducing valve



The valve could setting two outlet pressure, high demand with pressure, low demand with low pressure. Solenoid valve change the channel. Reducing leakage and pipe burst risks. Only high pressure/low pressure can be chosen for each period.

### N20M/NR20M - Pressure management valve



Electronic actuator drive the pressure reduce pilot, change the setting pressure timely according to user requirement. IP68 approval.

#### N20L/NR20L - Low outlet pressure reduce valve



Main function is same as N200, but the outlet pressure can be 0.1-1.0 bar.

# Pressure control series Overpressure protection and water hammer prevention

### **D500 - Direct acting safety valve**



Screwed angle type safety valve, pipeline overpressure protection. The safety valve opens to discharge excess pressure when the pressure in the pipeline exceeds the setting value, when the pipeline pressure drops to preset pressure, the safety valve is close.

DN: 15-50 Pressure Range: PN10/16/25

Material Option: SUS304/SUS316/SAF2205 - Seals: PTFE/PCTFE

### N500 - Pressure sustaining / Relief valve



It is used to discharge excess pressure and keep the pressure as setting requirement in the upstream.

Pressure control accuracy:

Opening pressure: + 0.2 bar; Opening speed: < 0.5 seconds

Full close Pressure: -1 bar

### N520 - Pressure sustaining and reduce valve



When the inlet pressure is exceed the setting of sustaining pilot, the valve is open, then pressure reduce pilot keep the outlet setting pressure.

#### **N550 - Surge anticipation valve**



Surge Anticipation Valve is indispensable for protecting pumps, pumping equipment and all applicable pipelines from dangerous pressure surges caused by rapid changes of flow velocity within a pipeline.

When pumping systems are started and stopped gradually, harmful surges do not occur. However, should a power failure take place, the abrupt stopping of the pump can cause dangerous surges in the system which could result in severe equipment damage. Power failure to a pump will usually result in a down surge in pressure, followed by an up surge in pressure. The surge control valve opens on the initial low pressure wave, diverting the returning high pressure wave from the system. In effect, the valve has anticipated the returning high pressure wave and is open to dissipate the damage causing surge. The valve will then close slowly without generating any further pressure surges.

### **Solenoid Control series**

#### N600 - Solenoid control valve



Solenoid Control Valve is an on-off control valve that either opens or closes upon receiving an electrical signal to the solenoid pilot control. This valve consists of a main valve and a two-way solenoid valve that alternately applies pressure to or relieves pressure from the diaphragm chamber of the main valve. It is furnished either normally open

(de-energized solenoid to open) or normally closed (energized solenoid to open).

### N660 - Dual solenoid control valve and manual by pass



The inlet and outlet end of control chamber are equipped with two solenoid valve to the upper cavity.

Also it can keep the main valve quickly open or close, adjust the opening, keep the opening in a fixed position.

Work with PLC, pressure sensor, flow meter and pumps, the dual solenoid valve could meet all the control function of pipe system.

### N66M - All function control valve



The valve also have straight stroke sensor for valve opening as 4-20 mA or 0.5-4.5V.

Combine with variable frequency pump, flow meter, pressure sensor, PLC, it can realize all functions such as close, flow regulation and pressure regulation, fixed opening control, rough instantaneous flow value of cumulative flow.

Power: DC/AC, 12V/24V/220V

When selecting and ordering, according to the use time to decide whether normally open (NO) or normally closed (NC)

### **Level control series**

#### N: Full Bore - NR: Reduce Bore

#### N100/NR100 - Float control valve



#### Level control of water tanks, reservoirs, pools and other storage devices.

The Model N100 Level Control Valve is a modulating valve that accurately controls the water level in tanks. This valve is designed to open when the water level reaches a preset low point, and close drip-tight when the level reaches a preset high point.

The float pilot cloud be installed separately in the tank or together with the main valve.

Water level difference: 20 mm.

#### N10B/NR10B - Bi-level control valve



The main function same as N100. But there is no back pressure in the control chamber of the main valve. And the main valve can be fully open. Water level difference: 100-1000 mm adjustable.

#### N160/NR160 - Float and solenoid control valve



The main function same as N100. But when the float pilot fails, it can open/close through the solenoid valve.

### N10A/NR10A - Altitude control valve



#### Level control of high water tower

The altitude control valve close drip-tight and stop filling water in the water tower when the water level reaches a high level. And opens automatically and filling water when the water level lower than the low level setting. The altitude difference is setting by the height of the water tower (5-150 mm) and the water level control height (20-1000 mm).

### Flow control series

### N: Full Bore - NR: Reduce Bore

#### N400/NR400 - Flow control valve



Rate of Flow Control Valve prevents excessive flow by limiting flow to a preselected maximum rate, regardless of changing line pressure. The pilot control responds to the differential pressure produced across an orifice plate installed downstream of the valve.

The valve includes an orifice plate with a holder that should be installed one to five pipe diameters downstream of the valve.

### N420/NR420 - Flow control and pressure reducing valve



Providing preset flow rate and then keep the outlet setting pressure.

### N800/NR800 - Different pressure control valve



In HVAC system, keep the differential pressure between the supply pipe and return pipe.

### **Pump station check valve**

#### N300 - Check valve



Installed on the outlet of the water pump on the line, check and prevent water hammer.

### N745 - Multi-function pump control valve



The double-chamber multi-function pump control valve is installed at the outlet of the pump to prevent and eliminate pipeline surges caused by the starting and stopping of the pump.

When the water pump is opened, the inlet pressure gradually enters the valve cavity, so that the valve opens slowly, and the opening speed can be adjusted by the needle valve. When the pump suddenly loses power or stops. The main disc closes quickly under the combined action of its own gravity and the water hammer

The secondary disc closes slowly to prevent the damage of the high-pressure water hammer at the rear end to the front pump. It can be fully opened with less pressure loss.

## Pressure control series Direct acting pressure reducing valve

### **D200 - Direct acting pressure reducing valve**



It is using for pipeline systems need to provide a stable pressure to users

The Model D200 Pressure Reducing Valve automatically reduces a higher inlet pressure to a stable lower outlet pressure, even if changing flow rate and/ or varying inlet pressure.

Change of outlet pressure/change of inlet pressure < 0.1.

The setting pressure can be adjusted by adjusting the screw, and when there is no user using water at the outlet end, it is immediately closed to achieve hydrostatic sealing.

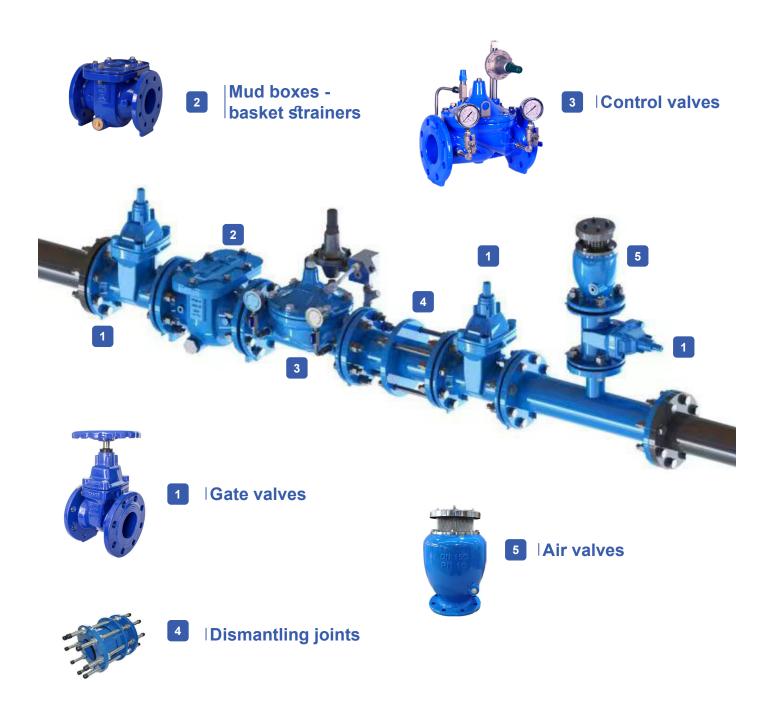
Regulation accuracy: ± 5 %.

Outlet pressure must higher than 1 bar.

### Installation

### The installation

- The recommended equipment is vital for safety during filing and maintenance, as well as for the satisfactory opera of the valve.
- For the purposes of illustration, we will look at the case of a Neptune pressure reducing valve. In the case, the air valve is fitted downstream if the pipe runs downwards to the stabiliser or upstream if the pipe runs upwards to the stabiliser.



### **Additional products**

#### **Check valves**



Silent check valve so that the flow can be smooth and silent. Head loss is only 0.6WMC with 2m/s. The velocity of backflow is only 0.2s. Stainless steel +EPDM Dise. Epoxy coated Ductile iron body & diffuser. EN-GJS 500-7 or stainless valve body.

#### **Nozzle check valve**



There is a diffuser in the nozzle check valve so that the flow can be more smooth and silent. Head loss is only 0.5WMC with 2m/s
The velocity of backflow is only 0.2s
Stainless steel +EPDM Dise.
Epoxy coated Ductile iron body & diffuser.
EN-GJS 500-7 or stainless valve body.

### Big size nozzle check valve



It is horizontally loaded.

With a channel nozzle design inside and outside to avoid turbulence and reduce pressure loss. With a front and bronze bush guide stem replacing the old structure, which had only one side bush guide stem. In the previous design, the valve disc acted as a single-arm beam when installed horizontally, causing a slow closing speed when the valve stopped. Additionally, the disc could not reset properly, leading to leakage.

With an anti-cavitation design in the internal flow channel.

#### Micro air valve - 2F1F or 3F2F







Air release
Air breath into and protect pipeline
One level PP float
Flush port

3F2F:
Mass air release
Micro air release
Air breath into and protect pipeline
Two level PP float
Flush port

### Air valve - 3F2F or 4F3F



3F2F:
Mass air release
Micro air release
Air breath into and protect pipeline
Two level PP float
Flush port

4F3F:
Mass air release
Micro air release
Anti-hammer
Air breath into and protect pipeline
Three level PP float
Flush port

## **ŌMEAX**

### **SIMPLIFIES LIFE!**

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